
**Technical product specification (TPS) —
Application guidance — International
model for national implementation**

*Spécification technique de produits (TPS) — Lignes directrices
d'application — Modèle international pour mises en œuvre nationales*



PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.



COPYRIGHT PROTECTED DOCUMENT

© ISO 2009

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 0111
Fax + 41 22 749 0947
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents

Page

Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Global Standards underpinning ISO/TR 23605	2
4.1 The GPS Matrix	2
4.2 Standard reference temperature	2
5 Expression of the concept	2
6 Types of documentation	3
6.1 General	3
6.2 Commentary and recommendations	3
6.2.1 Combined drawing	3
6.2.2 Document list (drawing list)	3
7 Relationship between design definition and interpretation	3
7.1 Targeting of a TPD	3
7.2 Uncertainty of specification	3
8 Presentation media	4
9 Scales	4
10 Lines, arrows and terminators	4
10.1 Lines	4
10.2 Arrows and terminators	4
11 Lettering	4
12 Projections	5
13 Views	5
14 Sections	5
15 Part references	5
16 Graphical representation (abbreviations and symbols)	6
16.1 Abbreviations	6
16.2 Symbols used for physical quantities	6
16.3 General symbols	6
16.4 Textual equivalents	7
16.5 Representation of processes	7
17 Representation of features	8
18 Representation of components	8
19 Dimensioning and tolerancing	9
19.1 General	9
19.2 Decimal marker	9
20 Geometrical tolerancing	10
21 Surface texture indication	10
22 Security	11